# Extra 300 EP (40)



# 450W Motor System

Requires: 4-channel radio w/ 4 mini servos, Outrunner Motor KM374810, w/ Propeller Adaptor HW2340102, 40A Brushless ESC with 11x8E proepller, 4 cells 14.8V 3200mAh Li - Po battery & charger.

#### Specifications

Wing Span 50.5 in / 1280 mm
Wing Area 450 sq in / 29 sq dm
Flying Weight 53.5 oz / 1510 g
Fuselage Length 42.5 in / 1100 mm

### Warning! This model is not a toy.

It is designed for maximum performance. Please seek advice if one is not familiar with this kind of electric powered precision model. Operating this model without prior preparation may cause injuries. Remember, safety is the most important thing. Always keep this instruction manual at hand for quick reference.



FACTORY PRE-FABRICATED ALMOST-READY-TO-FLY(ARF)SERIES MADE IN CHINA

<sup>\*</sup>Specifications are subject to change without notice.\*

# Extra 300 EP (40)

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# **BEFORE YOU BEGIN**

- Read through the manual before you begin, so that you can have an overall idea of what to do.
- Check all parts. If you find any defective or missing parts contact your local dealer. Please DRY FIT and check for defects for all parts that will require CA or Epoxy for final assembly. Any parts you find to be defective after the gluing process may be difficult to remove for warranty replacement. The manufacturer will replace any defective parts, but will not extend to the parts that are good before gluing to defective parts during assembly. Warranty will not cover any parts modified by customer.
- 3 Symbols used throughout this instruction manual comprise of the following:-



Apply epoxy glue.



Apply instant glue (C.A.glue, super glue.)



Apply thread locker



Must be purchased separately!



Assemble left and right sides the same way.



Ensure smooth non-binding movement while assembling.



Peel off shaded portion covering film.



Cut off shaded portion.



Drill holes with the specified diameter (here: 3mm).



Pierce the shaded portion covering film.



Pay close attention here!



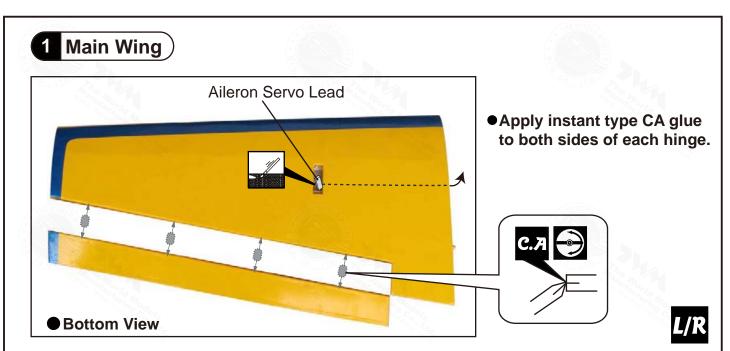
Do not overlook this symbol!

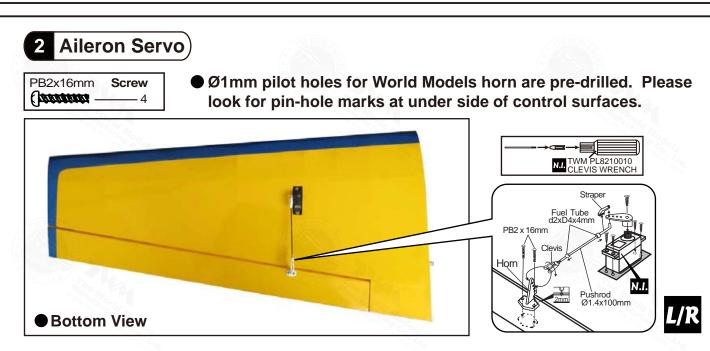


### **Parts List**

- 1. MAIN WING -- 1 pair
- 2. SCREW PB2x16mm -- 4 pcs CLEVIS PL4112105 -- 2 pcs STRAPER PL4112106 -- 2 pcs FUEL TUBE d2xD4x4mm -- 4 pcs HORN PL4112102 -- 2 sets PUSHROD Ø1.4x100mm w/ Threads (For Aileron) -- 2 pcs
- STABILIZER & ELEVATOR -- 1 set FUSELAGE -- 1 pc.
- 4. VERTICAL FIN & RUDDER -- 1 set
- 5. TAIL LANDING GEAR PL3410031 -- 1 set TAIL WHEEL Ø23mm -- 1 pc. SCREW PA2.6x12mm -- 2 pcs SCREW PM2x10mm -- 1 pc. M2 NUT -- 1 pc. COLLAR Ø2.1mm w/ set screw -- 1 set STEERING BRACKET -- 1 pc.
- 6. SCREW PB2x10mm -- 2 pcs CLEVIS PL4112105 -- 1 pc. HORN PL4112102 -- 1 set FUEL TUBE d2xD4x4mm -- 1 pc. PUSHROD Ø1.4x5548mm w/ Threads (For Rudder) -- 1 pc.
- 7. SCREW PB2x10mm -- 4 pcs CLEVIS PL4112105 -- 2 pcs HORN PL4112102 -- 2 sets FUEL TUBE d2xD4x4mm -- 2 pcs PUSHROD Ø1.4x460mm w/ Threads (For Elevator) -- 2 pcs
- 8. COWLING--1 pc. SCREW PWA2X8mm--4 pcs SPINNER Ø57mm--1 set SOCKET HEAD SCREW M3x8mm -- 4 pcs WASHER d3xD7mm -- 4 pcs

- 9. MAIN LANDING GEAR -- 1 pc.
  MAIN WHEEL Ø40mm -- 2 pcs
  COPPER TUBE d3.1xD4x5mm -- 2 pcs
  SCREW PWA2x6mm -- 4 pcs
  SCREW PA2.6x10mm -- 3 pcs
  SCREW PM3x25mm -- 2 pcs
  M3 NUT -- 2 pcs
  WHEEL PANTS -- 1 pair
  WASHER d3xD7mm -- 4 pcs
  COLLAR Ø3.1mm w/ set screw -- 2 sets
  ALUMINUM PLATE 0.5mm -- 2 pcs
- EYE SCREW PA2.5x10x23mm -- 2 pcs
   WING TUBE Ø14.5x397mm -- 1 pc.
   RUBBER BAND D30x1mm PT2112601 -- 2 pcs
- 11. STRAPER PL4112106 -- 2 pcs
  FUEL TUBE d2xD4x4mm -- 2 pcs
  BATTERY TIE 200mm--1 pc.
  DOUBLE-SIDED TAPE 30x35mm--1 pc.
  SPONGE 10x50x150mm -- 2 pcs
  PUSHROD Ø1.4x67mm (For Elevator) -- 1 pc.
  PUSHROD CONNECTOR 3.2x7.2x16mm (For Elevator) -- 1 set
- 12. COCKPIT -- 1 set PILOT PC001063B -- 1 pc.
- 13. DECALS: E271DEC -- 1 set
- COVERING: LIGHTEX SGX550 PEARL BLUE LIGHTEX SGX331 CUB YELLOW







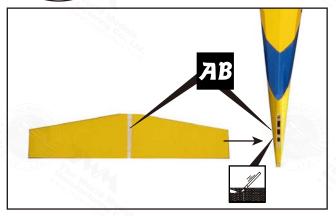


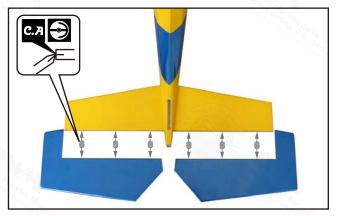
Temporary install the main wing, adjust leveling of the stabilizer to make it as parallel to the main wing as possible.

\*Also refer to step 13 Wing Setting\*

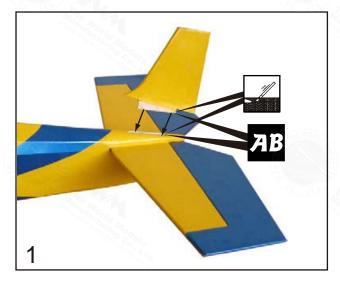


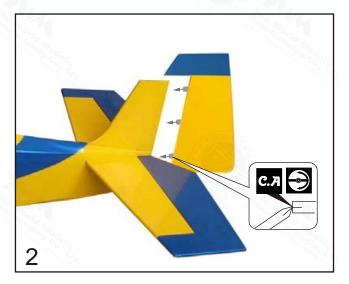
 Apply instant type CA glue to both sides of each hinge.

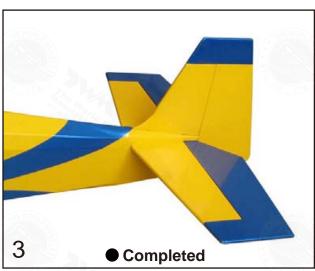




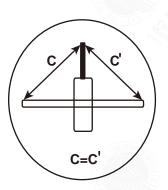
# 4 Vertical Fin & Rudder



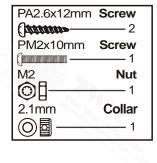


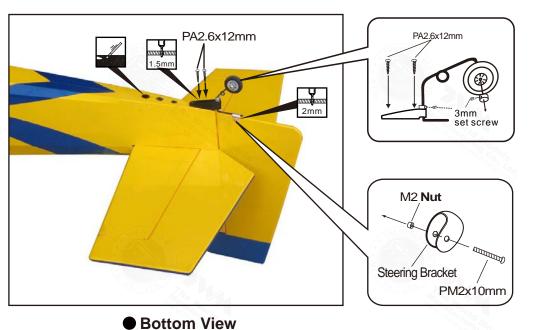


 Apply instant type CA glue to both sides of each hinge.

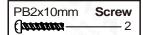




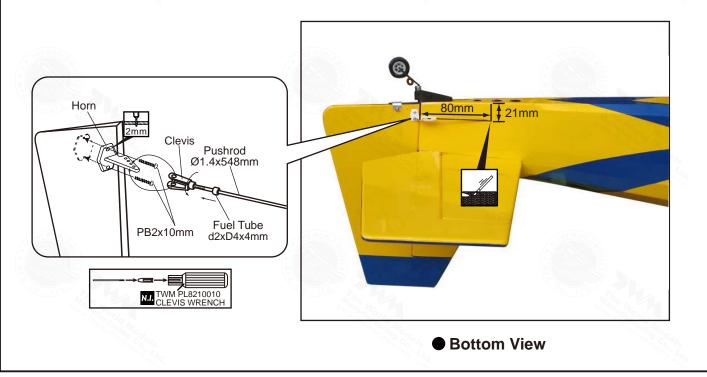




# 6 Rudder Pushrod



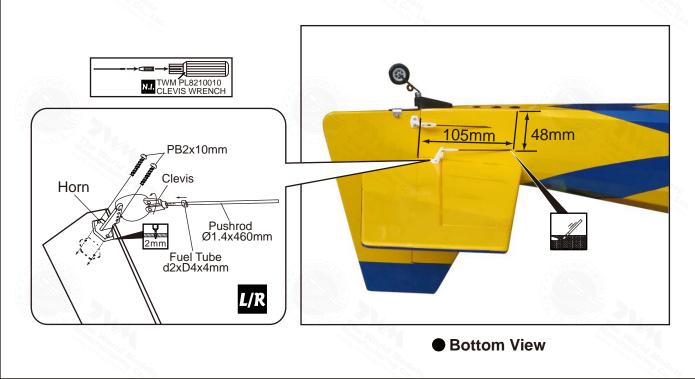
Ø1mm pilot holes for World Models horn are pre-drilled.
 Please look for pin-hole marks at under side of control surfaces.



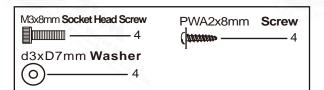
## 7 Elevator Pushrod



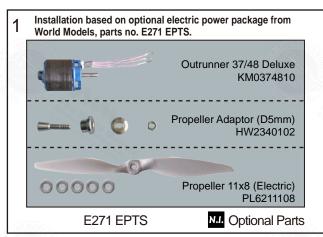
Ø1mm pilot holes for World Models horn are pre-drilled. Please look for pin-hole marks at under side of control surfaces.

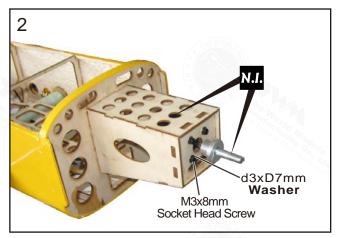


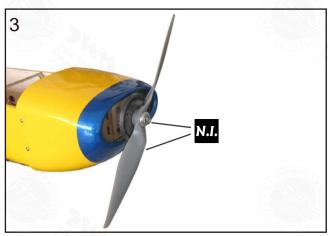
## 8 Outrunner Motor / Cowling)

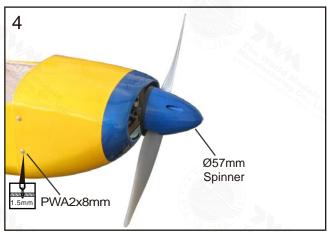


 Make sure the rotating motor casing is not in contact with wirings or anything.



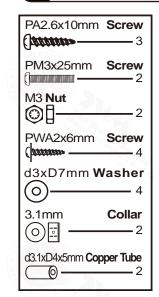


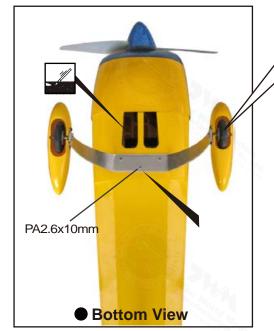


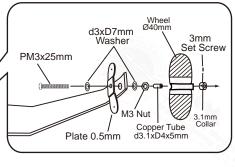


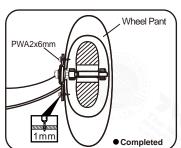


 Ø1mm pilot holes are pre-drilled. Please look for pin-hole marks at under side of fuselage.

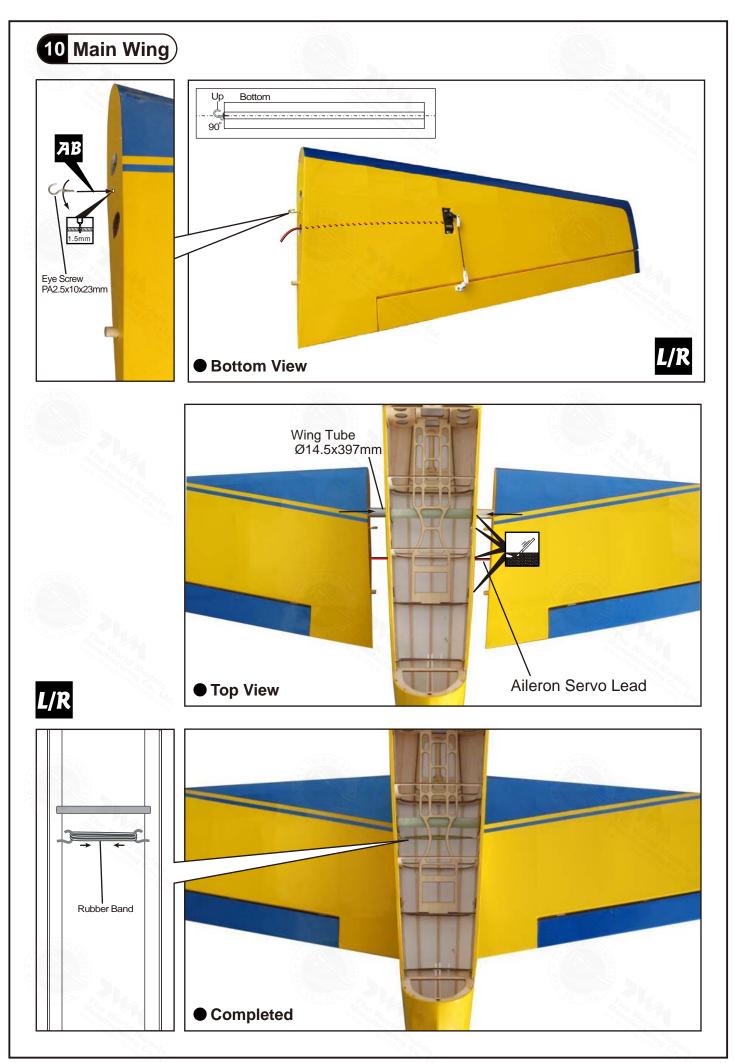


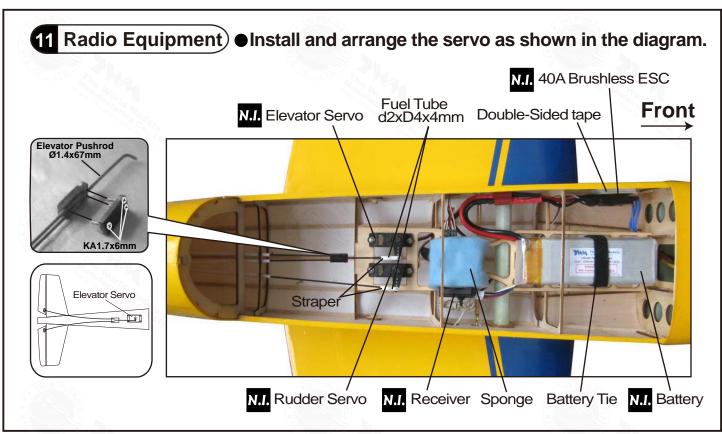


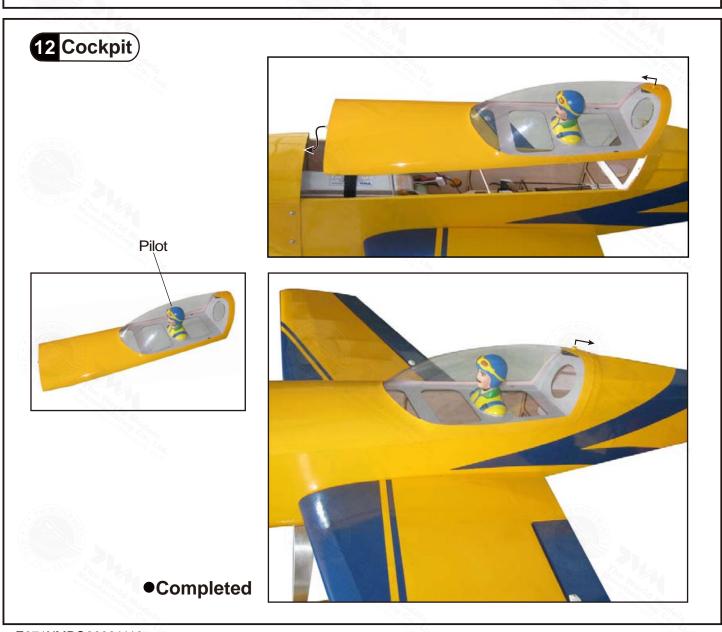




L/R





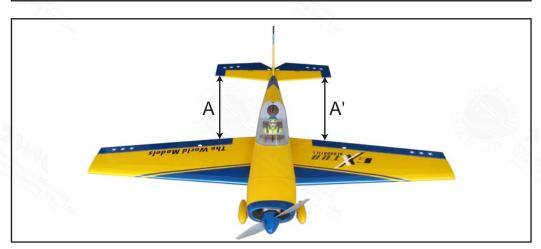


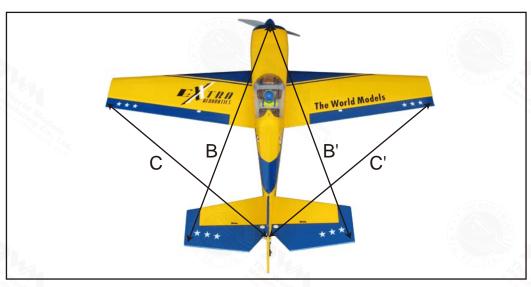
# 13 Wing Setting

• Adjust the wing and fuselage configuration as shown in the diagrams.

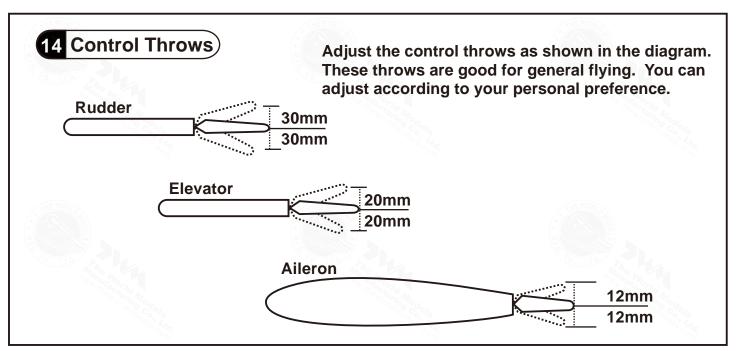


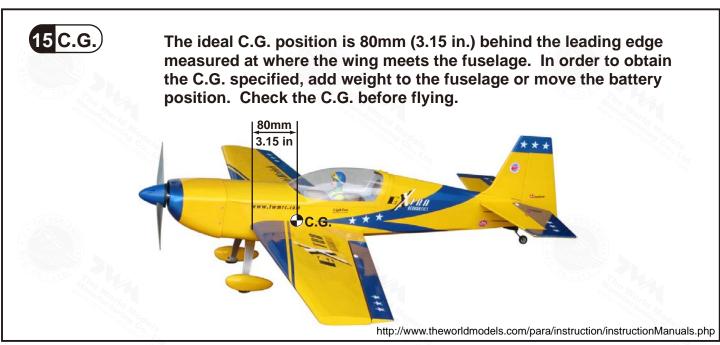






A=A' B=B' C=C'

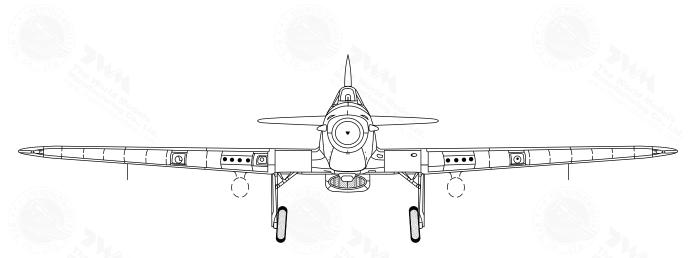






### Important Safety Precautions

- # First time flyer should never fly by himself / herself. Assistance from experienced flyer is absolutely necessary.
- # Pre-flight adjustment must be done before flying, it is very dangerous to fly a badly pre-adjusted aircraft.
- # Extra 300 EP (40) is specially designed to be powered by 450W Motor System.
- # Make sure the air field is spacious, never fly the plane too close to people and never get too close to a running propeller. Extreme caution should be exercised when working with electric powered models. Make sure the propeller is cleared of all objects, especially your hands before connecting the battery to the model. Make sure you understand the operation of the ESC (Electronic Speed Control) by studying the ESC manual. Once you plug in the battery for electric powered model, always treat the propeller as a rotating one, as accidental movement of the throttle stick will spin the propeller and could cause injuries.
- # If you find wrinkles on the covering as a result of weather changes, you can use hot iron to remove the wrinkles. Please begin with lower temperature setting and gradually raise the temperature until the wrinkles are gone. Too hot an iron may damage the covering.
- # Check and re-tighten up all factory assembled screws, use thread locker if necessary.



# **Ducted Fan**

**Pattern** 

Warbirds

Funfly

Scale

**Electric** 

**Sports** 

Glider

Trainer

**Boat** 

Accessories

Covering

(Lightex / Toughlon)

