

Impulse xp



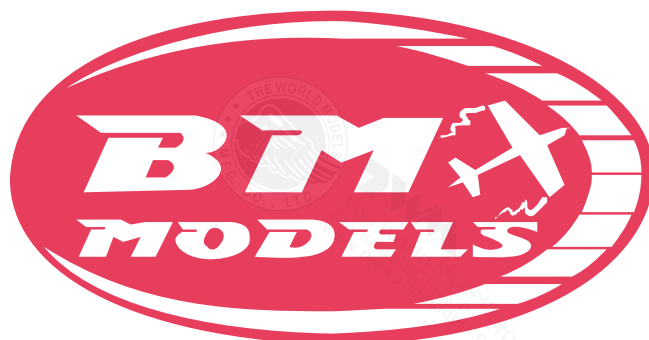
1.40-1.70 cu. in. displacement 4-stroke

Requires: 4 channel radio w/ 5 servos

Specifications

Wing Span	75 in / 1910 mm
Wing Area	1028 sq in / 66.3 sq dm
Flying Weight	9.9-10.3 lbs/ 4500- 4700 g
Fuselage Length	77.5 in / 1965 mm

Specifications are subject to change without notice.



Impulse xp

INDEX

BEFORE YOU BEGIN	P.1
PARTS LIST	P.2
ASSEMBLY	P.3-P.10
SAFETY PRECAUTIONS	P.10

BEFORE YOU BEGIN

- 1 Read through the manual before you begin, so you will have an overall idea of what to do.
- 2 Check all parts. If you find any defective or missing parts contact your local dealer. Please DRY FIT and check for defects for all parts that will require CA or Epoxy for final assembly. Any parts you find to be defective after the gluing process may be difficult to remove for warranty replacement. The manufacturer will replace any defective parts, but will not extend to the parts that are good before gluing to defective parts during assembly. Warranty will not cover any parts modified by customer.
- 3 Symbols used throughout this instruction manual comprise of the following :-



Apply epoxy glue.



Apply instant glue
(C.A.glue, super glue.)



Apply thread locker



Must be purchased separately !



Assemble left and right
sides the same way.



Ensure smooth non-binding
movement while assembling.



Peel off shaded portion
covering film.



Cut off shaded portion.



Drill holes with the specified
diameter (here: 3mm).



Pierce the shaded portion
covering film.



Pay close attention here!



Warning!

Do not overlook this symbol !

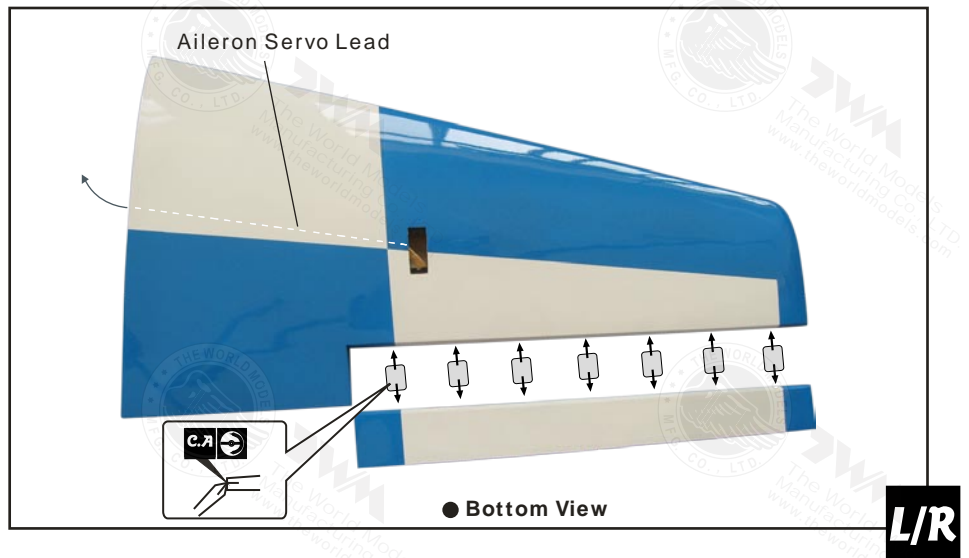


Parts List

1. MAIN WING -- 1 set
C.A. HING -- 14 pcs
2. PUSHROD M2x115mm w/Threads
(For Aileron Servo) -- 2 pcs
FUEL TUBE Ø6x5mm -- 4 pcs
CLEVIS (L)-- 4 pcs
SCREW PB2x30mm -- 6 pcs
TRI-HORN M3x14mm (L) -- 2 sets
3. FUSELAGE -- 1 pc.
STABILIZER & ELEVATOR -- 1 set
STABILIZER TUBE Ø12x300mm -- 1 pc.
WIRE Ø3x100mm -- 1 pc.
SCREW PA2.5x18mm -- 2 pcs
WASHER d2.5xD8mm -- 2 pcs
C.A. HING -- 8 pcs
4. RUDDER -- 1 pc.
C.A. HING -- 4 pcs
5. TAIL LANDING GEAR Ø2mm -- 1 set
SCREW PA3x10mm -- 2 pcs
TAIL WHEEL Ø23mm -- 1 pc.
COLLAR Ø2.1mm w/set screw -- 1 set
SPRING Ø4x95mm -- 1 pc.
PLASTIC RING -- 1 pc.
6. MAIN LANDING GEAR -- 1 pair
MAIN WHEEL Ø55mm -- 2 pcs
WHEEL PANTS -- 1 pair
COLLAR Ø4.1mm w/ set screw -- 2 sets
PLASTIC COLLAR d4.1xD8x3mm -- 4 pcs
SOCKET HEAD SCREW M3x15mm -- 4 pcs
AXLE SHAFT Ø4x49mm -- 2 pcs
SCREW PA3x12mm -- 2 pcs
WASHER d3.2xD12mm -- 4 pcs
WASHER d5xD12mm -- 4 pcs
M5 NYLON INSERT LOCK NUT -- 2 pcs
7. SWIVEL CLEVIS HORN FAIRING PL4610020 -- 1 set
HEAVY DUTY CLEVIS PL4112200 -- 2 sets
HEAVY DUTY HORN BRACKET PL4112400 -- 2 sets
SCREW M4x80mm -- 1 pc.
M4 NYLON INSERT LOCK NUT -- 2 pcs
WIRE Ø1x1050mm (For Rudder) -- 2 pcs
EYE SCREW M2.5x8x25mm -- 2 pcs
COPPER TUBE d2.5xD3.2x8mm -- 2 pcs
8. PUSHROD M2x192mm w/Threads (For Elevator) -- 2 pcs
PUSHROD M3x725mm w/Threads (For Elevator) -- 1 pcs
TRI-HORN M3x14mm(L) -- 2 sets
SCREW PB2x25mm -- 6 pcs
HEAVY DUTY CLEVIS PL4112200 -- 1 set
CLEVIS PL4112103(L) -- 4 pcs
FUEL TUBE Ø6x5mm -- 4 pcs
SCREW KA2x12mm -- 4 pcs
ELEVATOR BELL CRANK SET -- 1 set
SCREW PA3.5x8mm -- 2 pcs
BALL BEARING -- 2 pcs
9. LINKAGE CONNECTOR 2.1mm -- 1 set
10. ALUMINIUM PLATE 10x10x26mm -- 2 pcs
SOCKET HEAD SCREW M3x25 -- 2 pcs
SOCKET HEAD SCREW M4x25 -- 2 pcs
11. FUEL TANK 500cc -- 1 set
CABLE TIE(For Fuel Tank) -- 2 pcs
THROTTLE PUSHWIRE Ø1.2x320mm -- 1 pc.
PLASTIC TUBE d2xD3x200mm -- 1 pc.
PLYWOOD 3x4x61mm(For Throttle Servo) -- 1 pc.
BALSA 6x6x61mm(For Throttle Servo Stand) -- 2 pcs
12. UNDER COWLING -- 1 pc.
BELLY PAN -- 1 pc.
SPINNER Ø90mm (w/alu. back plate) -- 1 set
SCREW PWM2.5x12mm -- 2 pcs
13. WING INCIDENCE ANGLE ADJUSTER -- 2 pcs
SPONGE 60x70x122mm -- 1 pc.
COPPER TUBE D2.5xD3.2x8mm (For Rudder) -- 2 pcs
HEAVY DUTY SERVO HORN PL4120600 -- 1 set
HEAVY DUTY CLEVIS PL4112200 -- 3 sets
EYE SCREW M2.5x8x25mm -- 2 pcs
SOCKET HEAD SCREW 3x30mm -- 2 pcs
M3 NYLON INSERT LOCK NUT -- 2 pcs
PLYWOOD 3x12x130mm(For Elevator Pushrod) -- 1 pc.
14. WING TUBE D24x648mm -- 1 pc.
SOCKET HEAD SCREW M6x20mm -- 4 pcs
WASHER d6.1xD15mm -- 4 pcs
15. COCKPIT -- 1 pc.
SCREW PWM2.5x12mm -- 2 pc.
ONE SIDE STICKER SPONGE -- 1 set

1 Main Wing

- Apply instant type CA glue to both sides of each hinge.

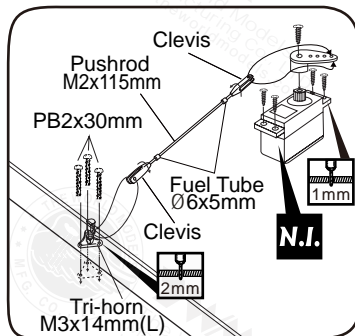


2 Aileron Servo

PB2x30mm Screw



6



3 Stabilizer / Elevator

- Apply instant type CA glue to both sides of each hinge.

PA2.5 x 18mm Screw

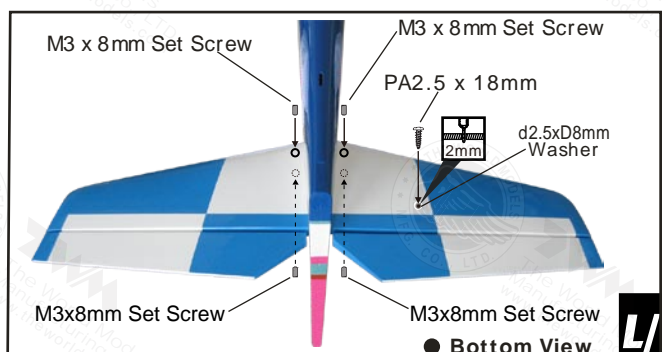
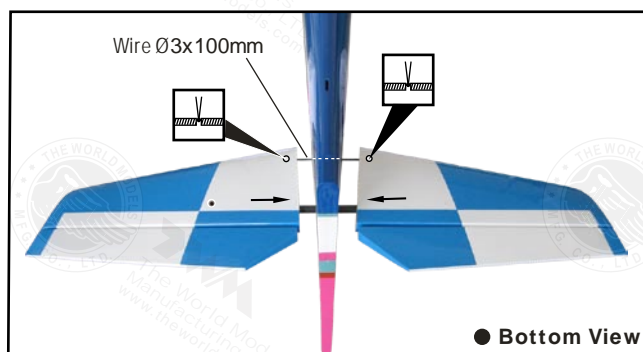
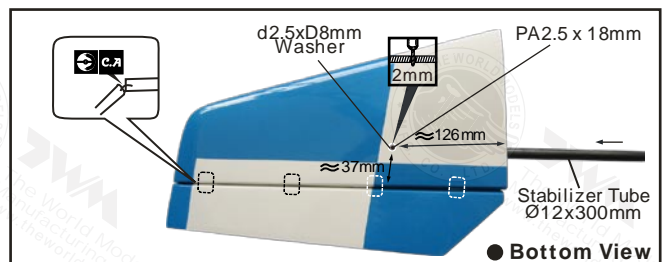


2

d2.5 x D8mm Washer

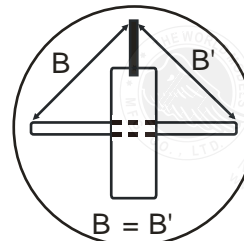
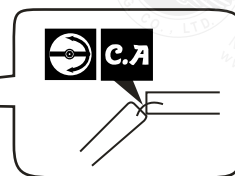


2



4 Rudder

- Apply instant type CA glue to both sides of each hinge.



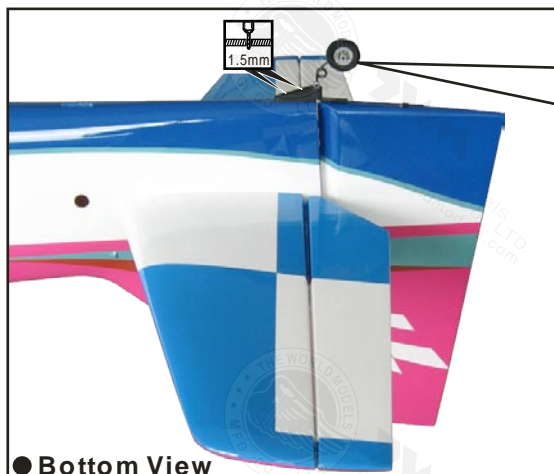
5 Tail Landing Gear

PA3 x 10mm **Screw**

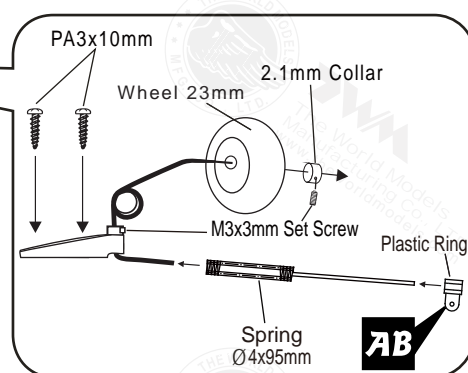
2

2.1mm **Collar**

1



● Bottom View



6 Main Landing Gear

M3x15mm **SOCKET HEAD SCREW**

4

Ø4x49mm **Axle Shaft**

2

PA3 x 12 mm **Screw**

2

d4.1xD8x3mm **Collar**

4

d5xD12mm **Washer**

4

d3.2xD12mm **Washer**

4

M5 **Nylon Insert Lock Nut**

2

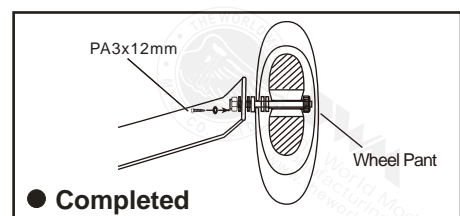
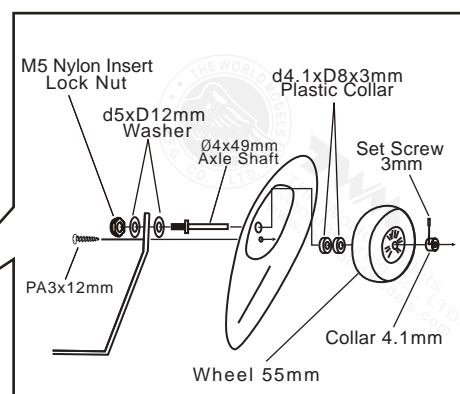
4.1mm **Wheel Collar**

2



● Bottom View

L/R



● Completed

7 Rudder Pullwire

M4x80mm **Screw**

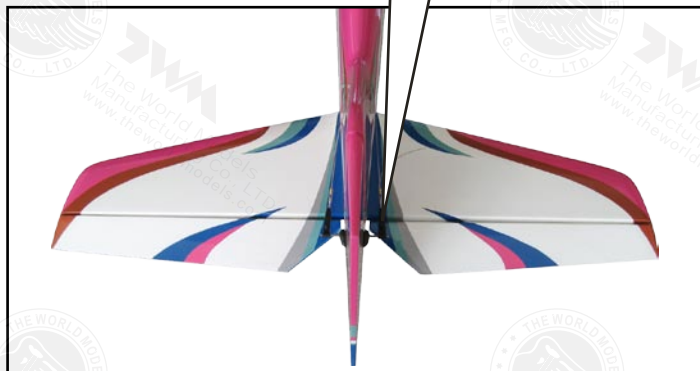
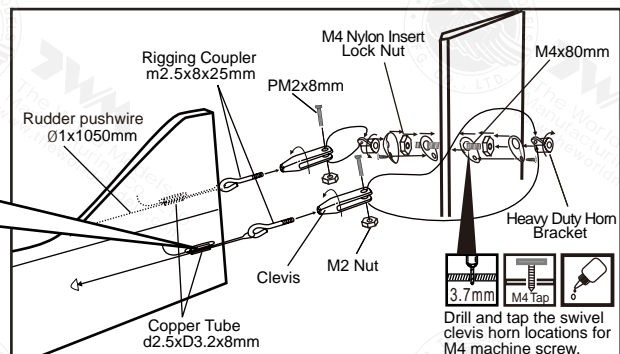
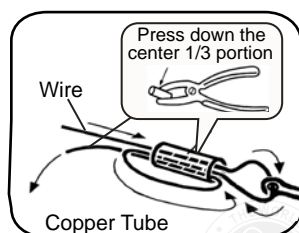


1

M4 Nylon Insert Lock Nut



2



L/R

8 Elevator Pushrod

PB 2 x 25 mm **Screw**



6

KA 2 x 12 mm **Screw**

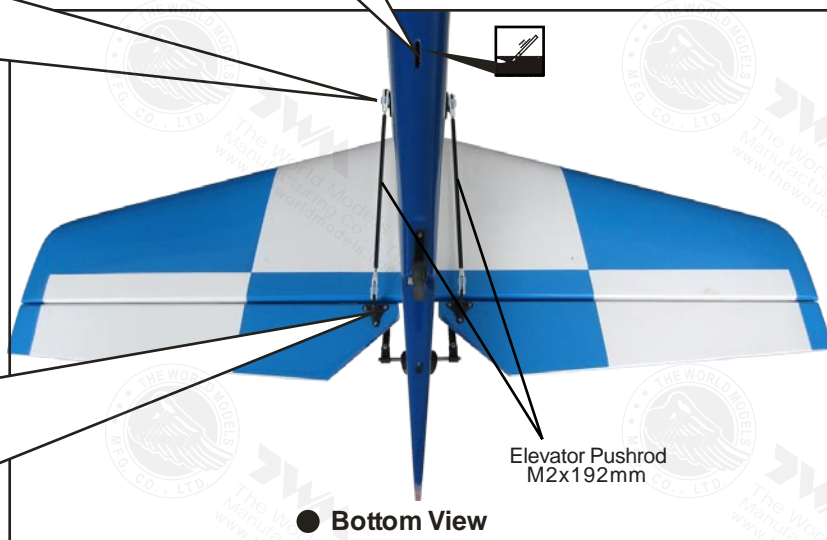
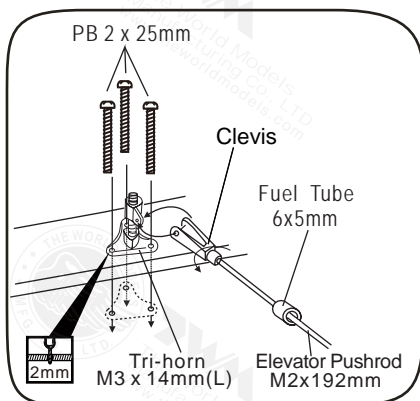
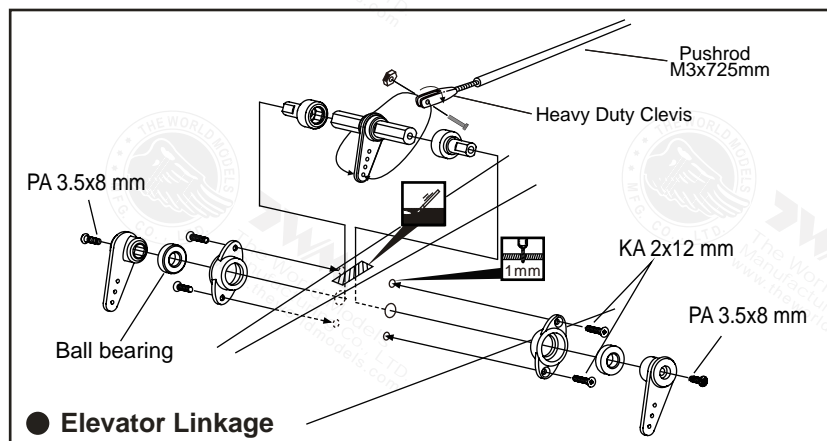
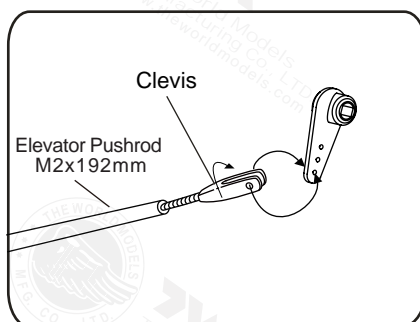


4

PA 3.5 x 8 mm **Screw**



2



L/R

9 Servo Set

LINKAGE CONNECTOR

3 x 3mm **Set Screw**



1

Linkage Connector



1

M2 **Nut**

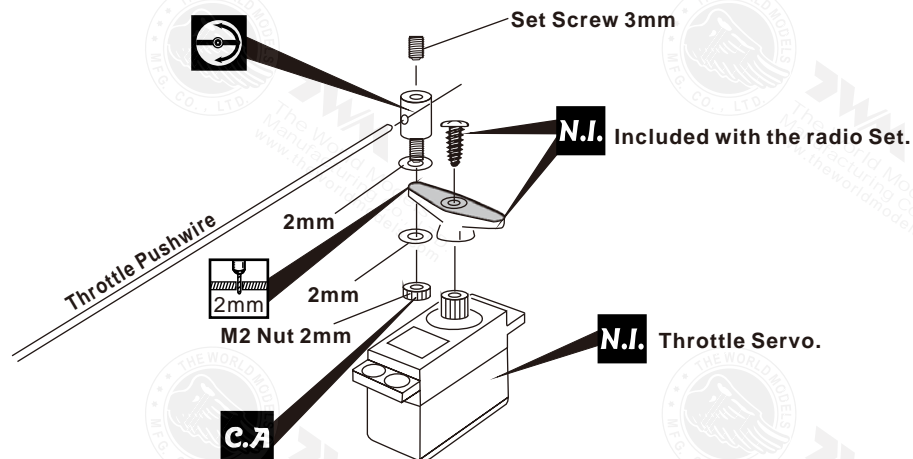


1

2mm **Washer**



2



! Please refer to attached sheet for linkage connector installation.

10 Engine

M4x25mm **SOCKET HEAD SCREW**

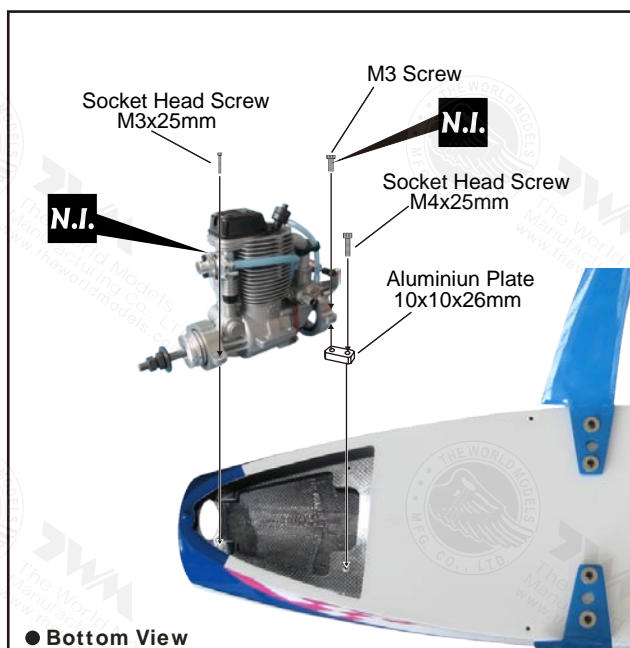


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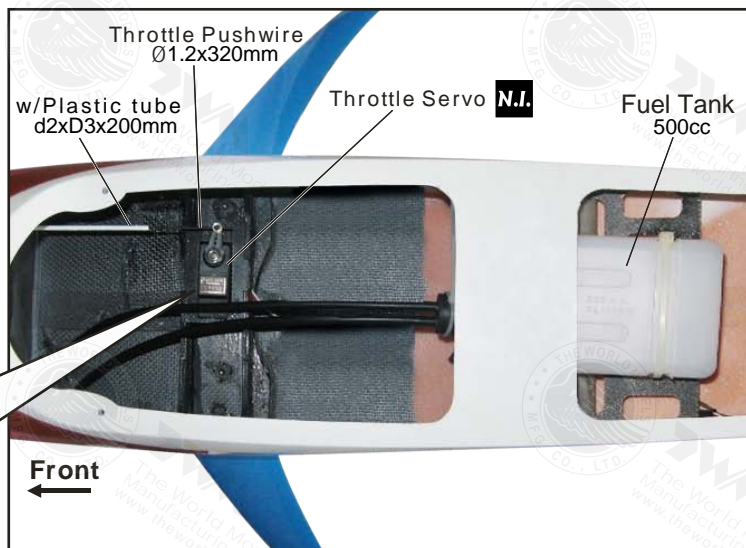
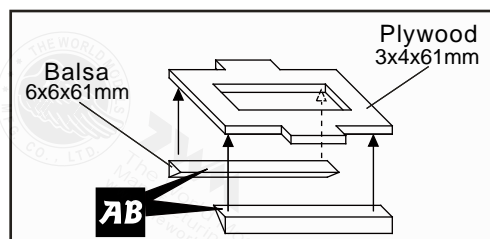
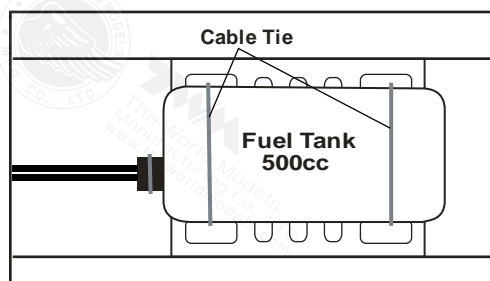
M3x25mm **SOCKET HEAD SCREW**



2

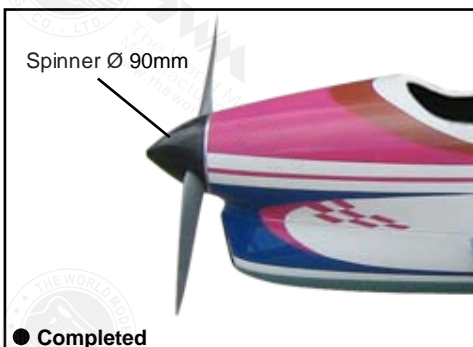
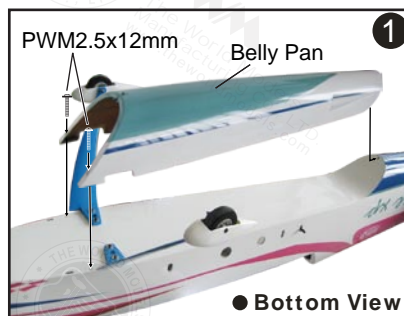
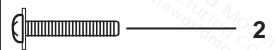


11 Fuel Tank



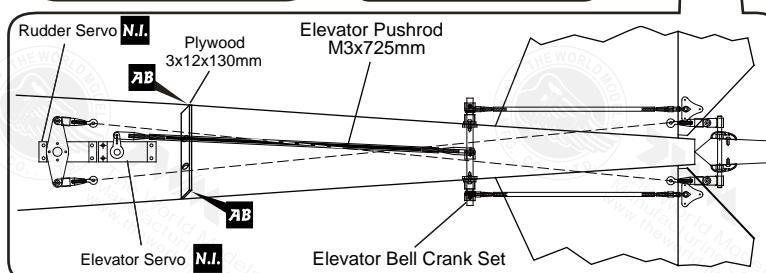
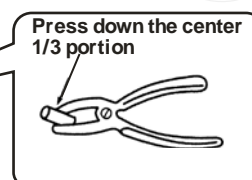
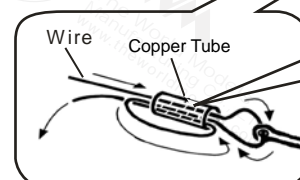
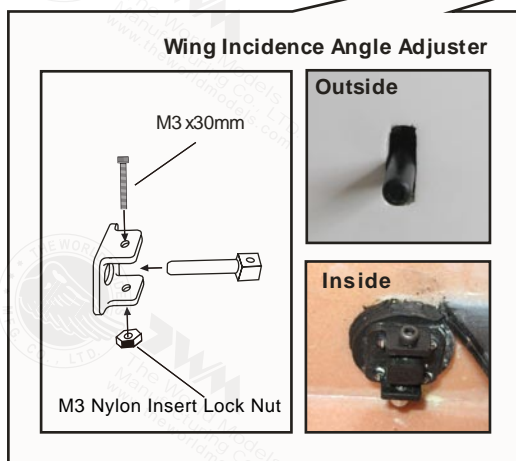
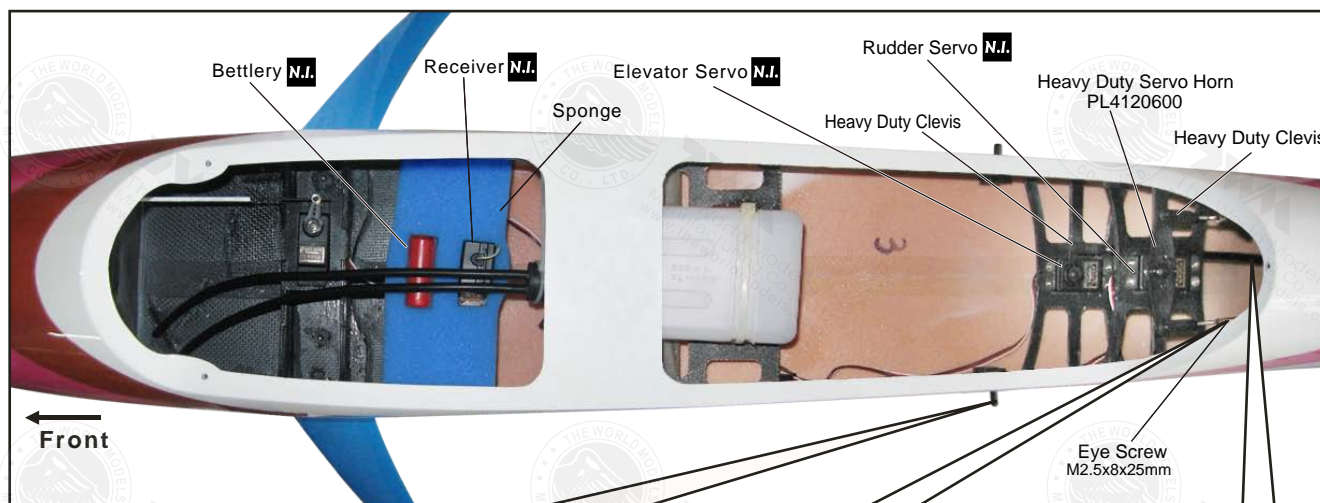
12 UNDER COWLING & BELLY PAN

PWM2.5 x 12 mm **Screw**



13 Radio Equipment

● Install and arrange the servos shown in the diagram.



14 Wing Installation

M6x20mm SOCKET HEAD SCREW



4

d6.1xD15mm Washer

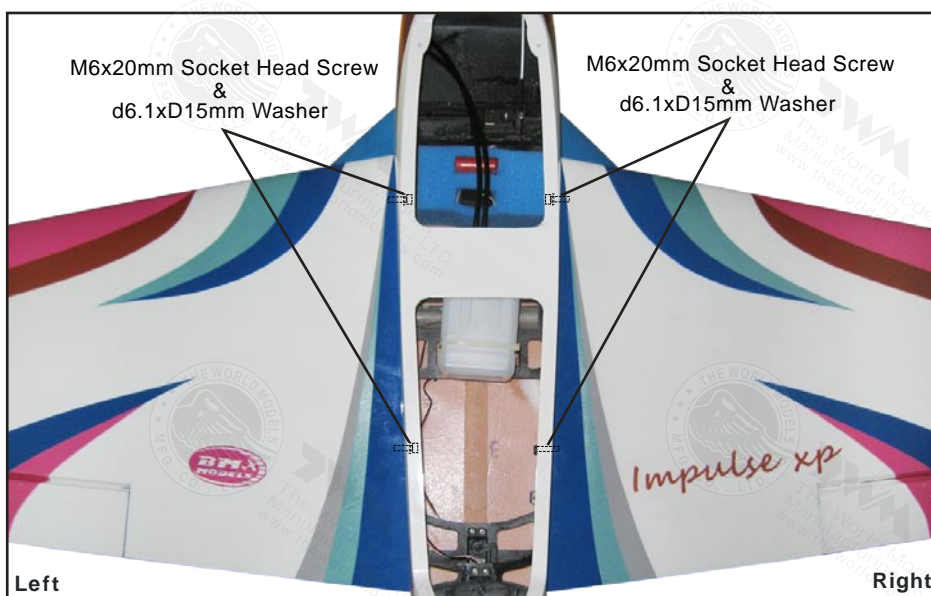


4

● Top View



● Top View



Left

Right

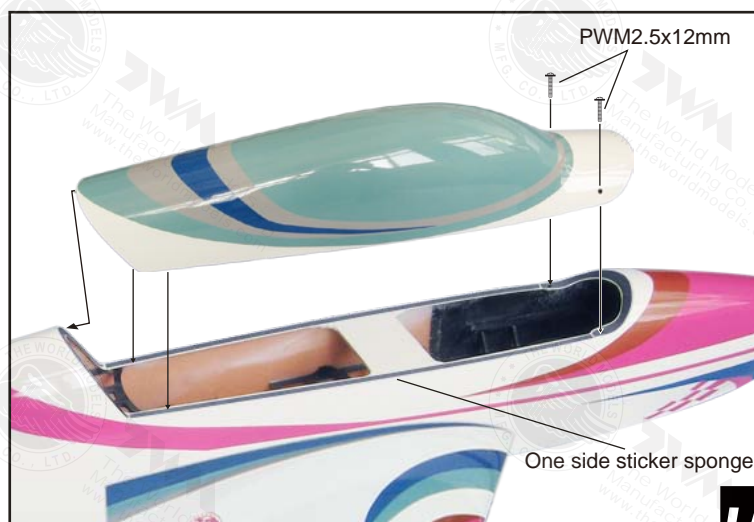
15 Cockpit

PWM2.5x12mm Screw



6

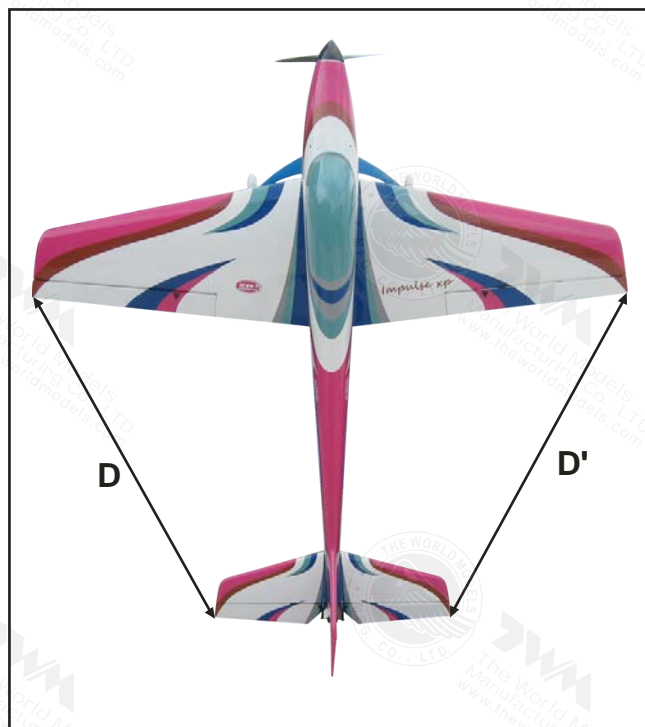
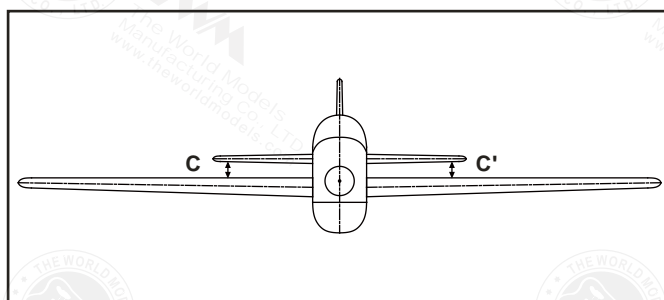
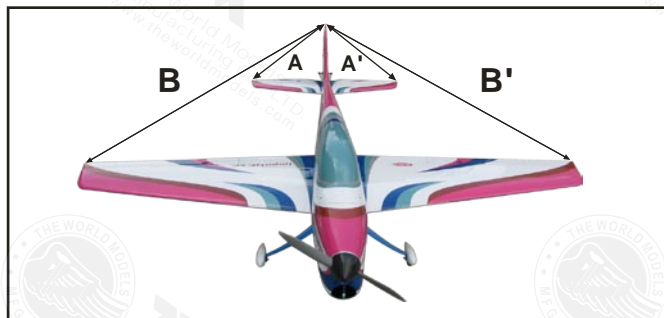
● Completed



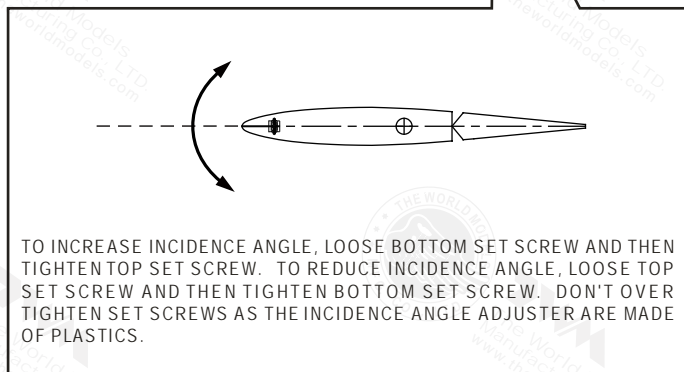
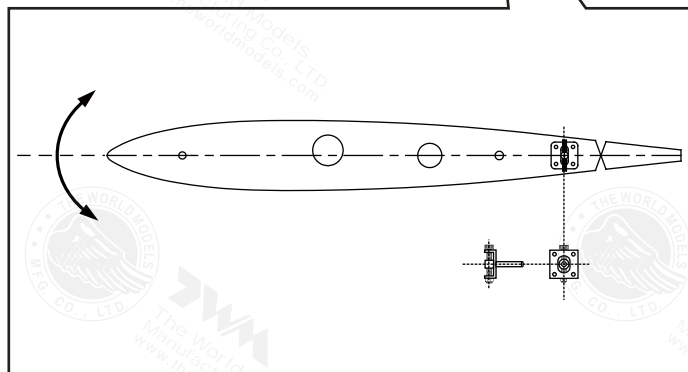
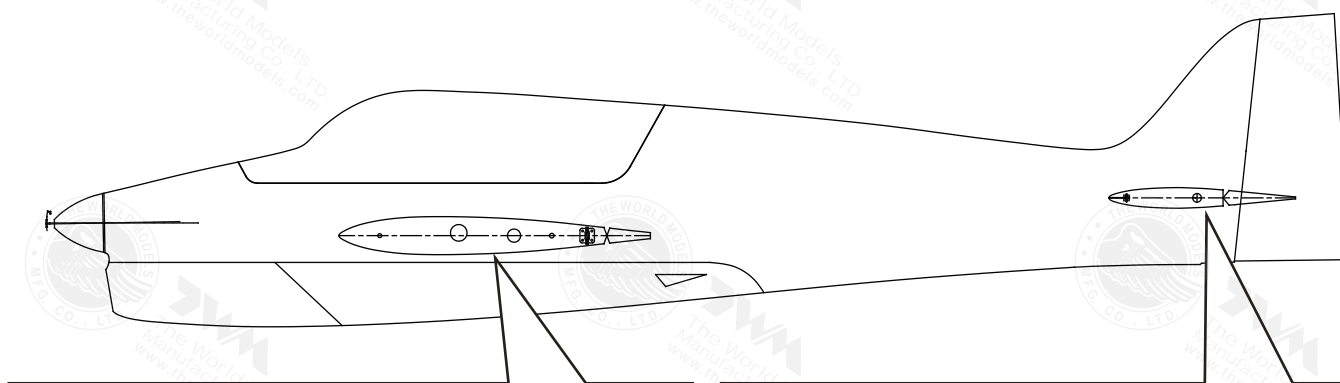
L/R

16 Wing Setting

- Adjust the wing and fuselage configuration as shown in the diagrams.



$$A=A' \quad B=B' \quad C=C' \quad D=D'$$



17 Control Throws

Adjust the control throws as shown in the diagram. These throws are good for general flying. You can adjust according to your personal preference.

Elevator



Rudder



Ailerons



18 C.G.

- The ideal C.G. position is **180mm (7.09 in)** behind the leading edge measured at where the wing meets the fuselage. In order to obtain the C.G. specified, add weight to the fuselage or move the battery position. Check the C.G. before flying.



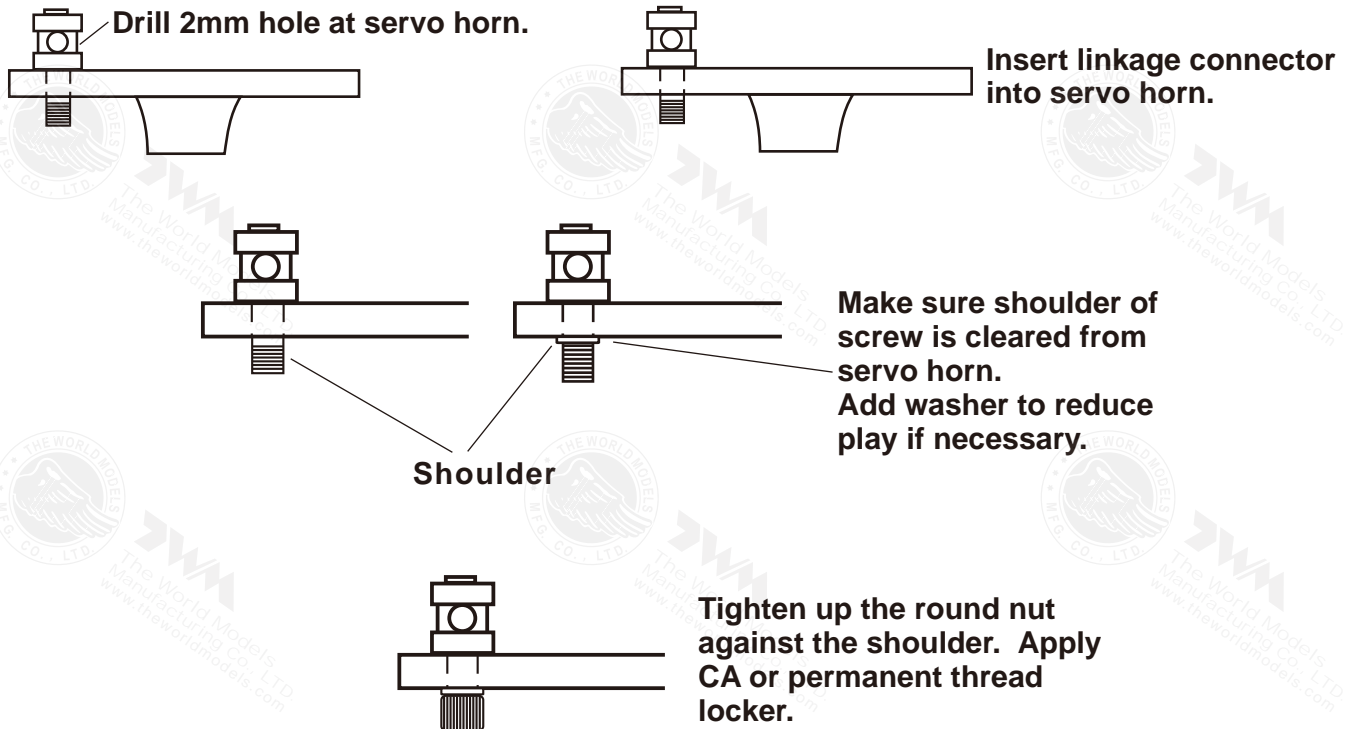
! Warning!

Important Safety Precautions

- # First time flyer should never fly by himself / herself. Assistance from experienced flyer is absolutely necessary.
- # Pre - flight adjustment must be done before flying, it is very dangerous to fly a badly pre - adjusted aircraft.
- # *Impulse xp* is specially designed to be powered by 4C 1.40 - 1.70 engine, using a more powerful engine does not mean better performance. In fact, over powered engine may cause severe damage and injuries.
- # Make sure the air field is spacious, never fly the plane too close to people and never get too close to a running propeller.
- # Check and re-tighten up all factory assembled screws, use thread locker if necessary.

LINKAGE CONNECTOR

HW7111050 & HW7111060



After fastening the round nut, make sure that the linkage connector can rotate freely.

